



Industry Trends and Emerging Technology for 2020

Thomas Wilk

Editor in Chief, Plant Services





Thomas Wilk

Editor in Chief, Plant Services Putman Media

- Plant Services Editor in Chief 2014 now
- Chair, SMRP Editorial Committee, 2018 now
- Judge, Fluke Connect Student Contest, 2015 2017
- Completed four marathons
- Hiked the Grand Canyon rim-to-rim in one day

Plant Services mission

Smart Solutions for Maintenance and Reliability

To deliver leading-edge content that showcases smart manufacturing processes and reliable asset management while generating action that promotes safe, sustainable plant operations.



Previous surveys

Develop a fuller picture of the ways industry engages with predictive technologies, workforce issues, and electrical safety



Feb. 2018: https://plnt.sv/1802-ES1 (background / technology)

https://plnt.sv/1802-ES2 (incidents / training)

June 2018: https://plnt.sv/1806-WK

Sept. 2019: https://plnt.sv/1909-WK





May 2017: http://plnt.sv/2017-PdM1 (who makes the decisions?)

http://plnt.sv/2017-PdM2 (what are they deciding?)

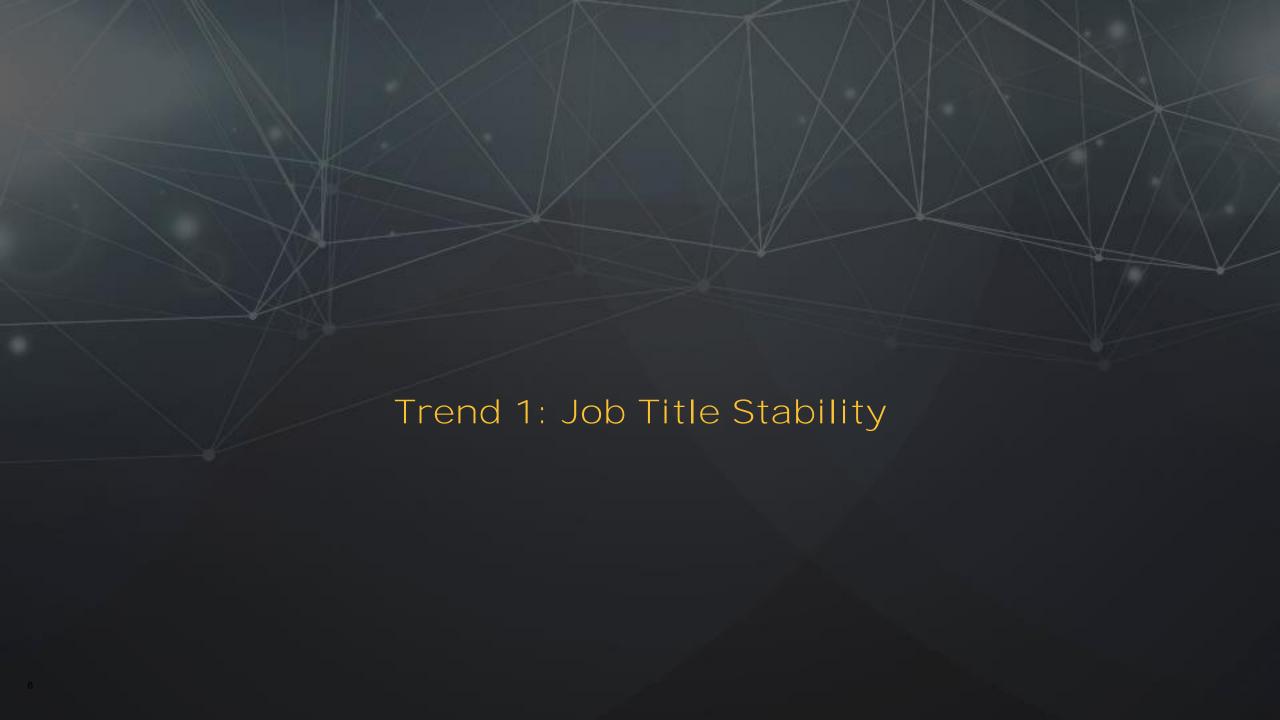
http://plnt.sv/2017-PdM3 (who sees the data?)

Oct. 2018: https://plnt.sv/1810-WB

2019 takeaways

- Your data are gradually becoming as valuable as your assets.
- Thanks to resource constraints and a breadth of technology options, there is no silver bullet to overcoming the skills gap.
- To benefit from proactive maintenance, first audit and optimize preventive processes.
- Preventive processes are expanding to include big data analytics and network security basics.





POLL QUESTION No. 1

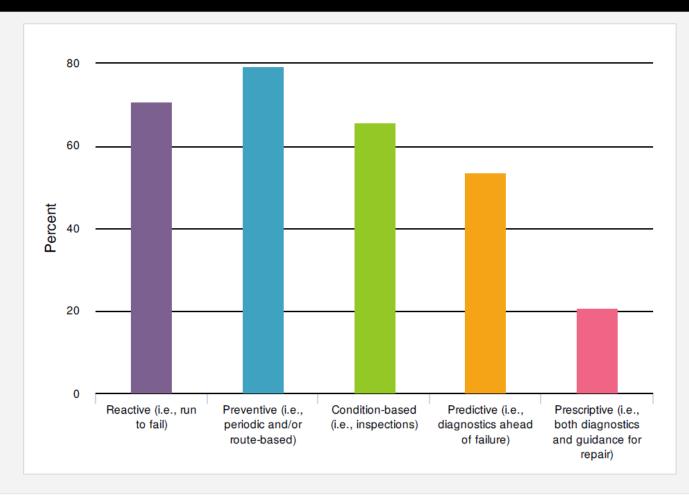


Which types of maintenance approach is predominant at your plant?

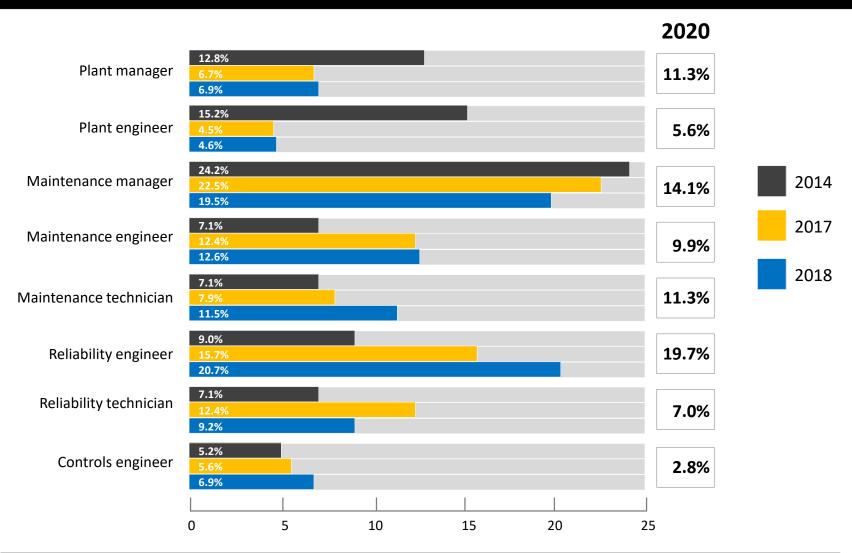
(Click only one answer)

- Reactive (run to fail)
- Preventive
- Condition-Based
- Predictive / Prescriptive

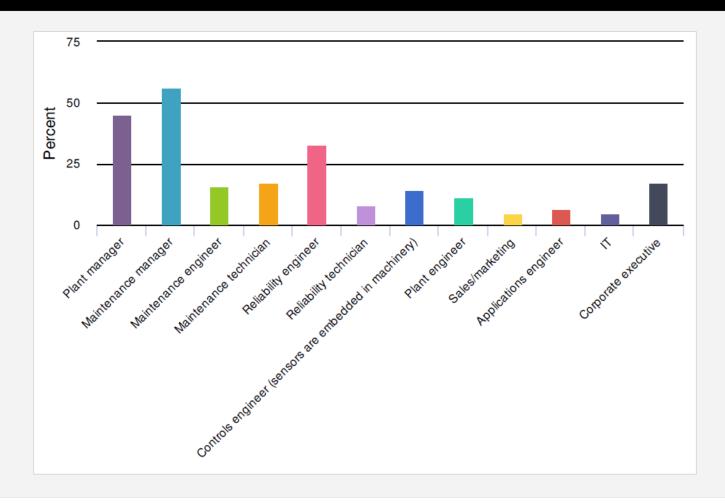
Which types of maintenance approaches are currently deployed by your plant? (Please check all that apply.)



What is your primary job function?



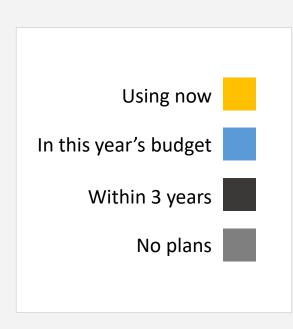
Who in your plant makes decisions on asset monitoring tools and configurations? (Please check all that apply.)

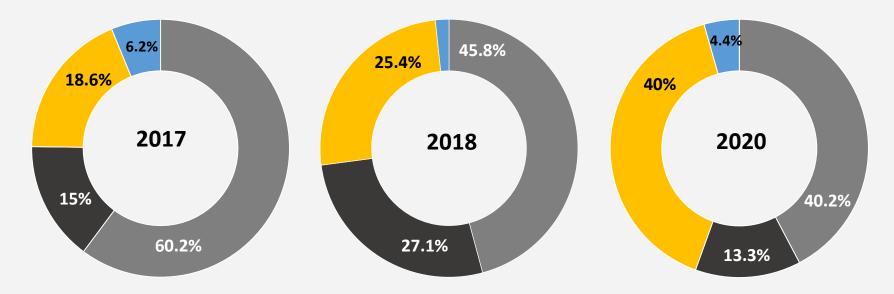


Who in your plant makes decisions on asset monitoring tools and configurations? (Please check all that apply.)

	2018	2020
Plant manager	28.6%	45.3%
Maintenance manager	55.4%	56.3%
Maintenance engineer	25.9%	15.6%
Maintenance technician	12.5%	17.2%
Reliability engineer	36.6%	32.8%
Reliability technician	11.6%	7.8%
Controls engineer (sensors and embedded in machinery)	17.0%	14.1%
Plant engineer	17.9%	10.9%

Are you using OEM-enabled remote monitoring technologies or services?







2020 - Takeaway 1



As full-time teams shrink in size, make sure you are comfortable managing services partner(s).



Trend 2: Technology stability

Which PdM technologies have you deployed?

	Using now			
	2014	2017	2018	2020
Vibration	60.0%	70.5%	64.1%	72.4%
Ultrasound	45.5%	59.1%	60.9%	45.6%
Acoustic	24.7%	34.4%	21.9%	17.5%
Corrosion	33.8%	45.0%	28.6%	42.1%
Infrared	65.8%	74.8%	71.4%	57.9%
Oil analysis	62.3%	73.5%	74.6%	67.2%
Predictive modeling software	17.5%	20.6%	11.1%	19.0%
Electric motor testing	50.0%	47.0%	42.9%	48.3%

	No plans			
	2014	2017	2018	2020
Vibration	21.3%	12.1%	15.6%	15.5%
Ultrasound	32.5%	21.2%	25.0%	26.3%
Acoustic	54.5%	44.3%	57.8%	54.4%
Corrosion	43.5%	41.2%	46.0%	36.8%
Infrared	14.8%	14.5%	19.0%	15.8%
Oil analysis	17.5%	15.2%	14.3%	15.5%
Predictive modeling software	50.6%	48.9%	49.2%	48.3%
Electric motor testing	29.2%	22.0%	30.2%	27.6%

Trend 2: Technology stability

What data collection methods to you currently use with your PdM program?

	2014	2017	2018	2020
Paper-based system	71.7%	62.8%	66.1%	66.0%
Handheld data collector	60.1%	59.3%	62.7%	66.0%
Embedded sensors	48.6%	46.9%	57.6%	61.7%
Wireless sensors	-	29.2%	28.8%	46.8%
Internet-enabled sensors	-	12.4%	18.6%	27.7%
Industrial-grade smartphone	7.2%	7.1%	10.2%	12.8%
Consumer-grade smartphone	11.6%	18.6%	15.3%	21.3%
Industrial-grade tablet	7.2%	15.0%	25.4%	36.2%
Consumer-grade tablet	7.2%	13.3%	13.6%	19.1%
Industrial-grade PC	41.3%	39.8%	33.9%	42.6%
Consumer-grade PC	38.4%	35.4%	42.4%	42.6%

Trend 2: Technology stability

Is your PdM system integrated with any of the following higher-level systems?

	Using now	In 2020 budget	Within 3 years	No plans
Reliability solutions Row %	36.2%	4.3%	17.0%	42.6%
Historian Row %	38.3%	8.5%	6.4%	46.8%
EAM/CMMS system Row %	46.8%	12.8%	10.6%	29.8%
EH+S solution Row %	10.6%	12.8%	12.8%	63.8%
ERP system Row %	25.5%	10.6%	17.0%	46.8%
Cloud-based analytics Row %	17.0%	10.6%	21.3%	51.1%

2020 - Takeaway 2



As full-time teams shrink in size, make sure you are comfortable managing services partner(s).



The next frontier in PdM and proactive maintenance is data and systems integration, perhaps over a single platform.



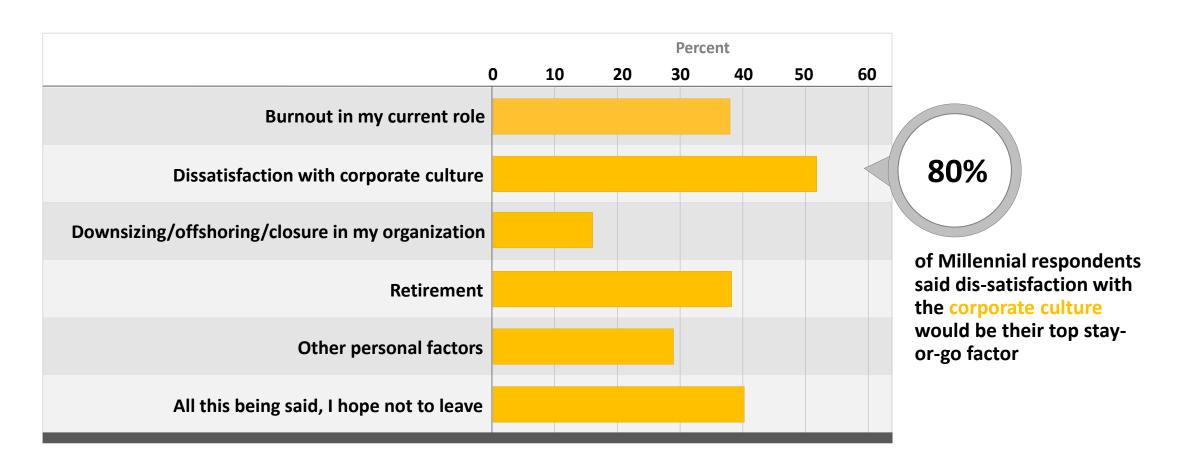
POLL QUESTION No. 2



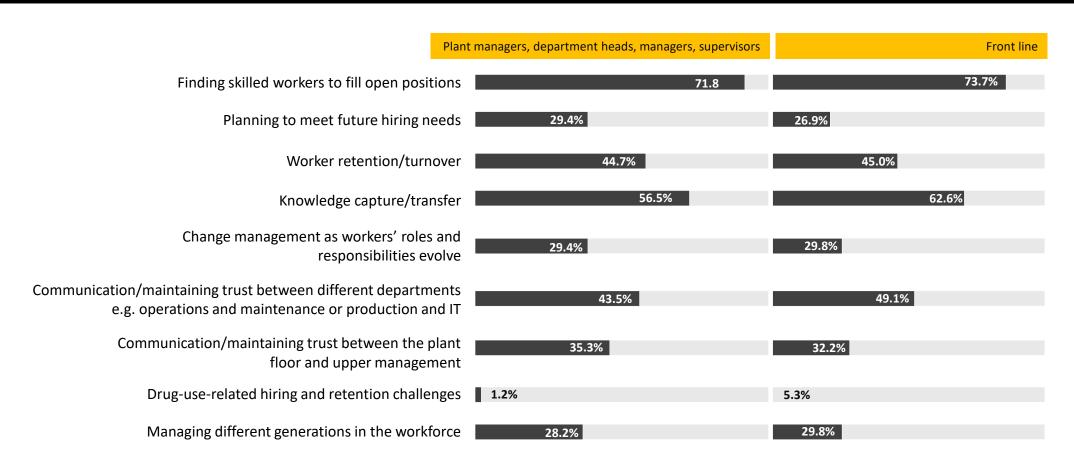
Which of these factors would most impact your decision to stay or leave? (Click only one answer)

- Burnout in my current role
- Dissatisfaction with corporate culture
- Downsizing / offshoring / closures in my organization
- Retirement or other personal factors
- All this being said, I hope not to leave

Which of these factors would most impact your decision to stay or leave at your current organization?

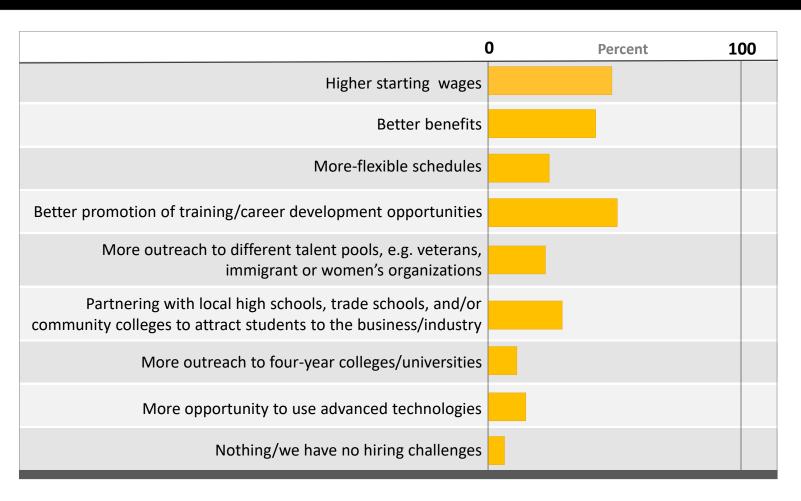


What are your organization's biggest workforce challenges?





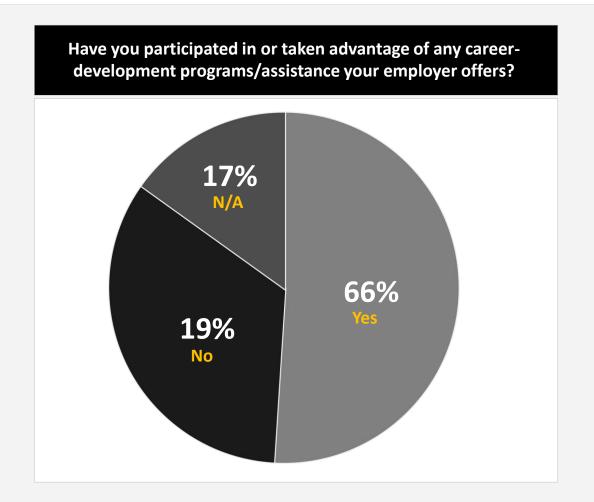
What could your organization be doing differently to recruit new talent?

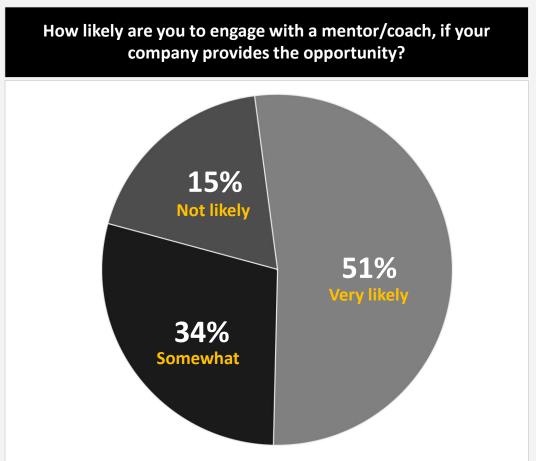


When asked how to improve retention,

- 55% said higher starting wages
- 44% said better benefits
- 55% said training / career opps.









2020 - Takeaway 3



As full-time teams shrink in size, make sure you are comfortable managing services partner(s).



The next frontier in PdM and proactive maintenance is data and systems integration, perhaps over a single platform.



Now more than ever, your corporate culture is key to future talent recruitment and retention

Next steps

Take the 2020 PdM Survey! Deadline: March 20 https://plnt.sv/2020-PDM

Check out the Plant Services Market Research reports library! https://plnt.sv/2020-MR

Consult Palmer's Planning Corner, by Doc Palmer
https://www.plantservices.com/voices/palmers-planning-corner

- Monthly in print and online
- Principles of planning, scheduling, and storeroom / inventory



QUESTIONS?



Thank you!

Thomas Wilk

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